Surface Track

Pan head screw supplied by manufacturer or equivalent

1 - 1/8”
15/16”
1 - 1/16”

Rigid PVC Hinge Knuckle with Steel Coupling Rod

Aluminum Body Panel

5/8” nominal wide

Finished Opening Height: We suggest Field Measure

Surface where track is attached

Finished floor i.e. carpet or other surface

STEEL HINGE SYSTEM

SPECIAL NOTE: for counter doors (height of 4’ or less), clearance is 1/4”

I-Beam Track

Surface where track is attached

1 - 3/16”
1 - 7/8”

1/2” wide, typically placed 12” apart

Not recommended for recessed installation.

STEEL HINGE SYSTEM

Door Types

Single Left Hand
Single Right Hand
Double End
Pair

Direction of mounting panel (jamb) varies based on door construction. Consult factory for specific information.

Sliding Jamb Option

Edge of step considered to be finished opening

Stop by Others

9-1/2”
9”

Pocket Depth: 1-1/4” per foot of door plus 7”
Assume, single end door with no intermediate posts.

Mounting Panel

backing by others

1 - 3/4”

Mounting Panel (Jamb)

Direction of mounting panel (jamb) varies based on door construction. Consult factory for specific information.

Multiple Meeting Option

THESE SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE
**Series 740 SHOP DRAWINGS**

### Stack Dimensions
- Stacks: 1-1/4" per foot of door, plus 2-3/4" for Lead Panel.

### Intermediate Post
- 3-5/16" x 3-5/8" Post & Sleeve Connectors

### Privacy Latch
- 1-1/4" per foot of door

### Keylock
- Bolt Keylock
- Double Cremone Bolt Keylock

### Single Cremone Bolt Keylock

### Double Cremone Bolt Keylock

### INFORMATION

<table>
<thead>
<tr>
<th>Width</th>
<th>Height</th>
<th>Panels</th>
<th>Side Channel</th>
<th>Panel Connector</th>
<th>Hinge System</th>
<th>Wheels</th>
<th>Track</th>
<th>Recessed Channel/ &quot;Hat&quot; Channel</th>
<th>Lead, Intermediate and Jamb</th>
<th>Latch</th>
<th>Header</th>
<th>Door Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>Custom made to any width</td>
<td>Custom made to 10&quot; - 1&quot;</td>
<td>Aluminum: Solid or Perforated</td>
<td>Aluminum: Clear</td>
<td>Rigid Vinyl: Clear</td>
<td>Coordinated with side channel</td>
<td>Ball bearing nylon wheels on steel axles</td>
<td>Aluminum (straight or curvable): Clear</td>
<td>Aluminum (straight only): White</td>
<td>Aluminum: Clear</td>
<td>Deadlatch with Key Lock two sides</td>
<td>Construction Details by Others</td>
<td></td>
</tr>
</tbody>
</table>

### Catch/Lock Options

| Magnet | Privacy Latch | Springlatch | Keylock 1 Side | Key and Single Bolt | Key and Double Bolt | Single Cremone | Double Cremone | Double Cremone with Lock | Footbolts | Other Keyed Options | keyed alike, custom keyed, construction core | Contact manufacturer for more details |
|--------|--------------|-------------|----------------|---------------------|---------------------|----------------|-----------------|------------------------|----------|----------------------|-----------------------------------------------|
| Magnet with strike plate | Deadlatch with thumb turn one side | Springlatch with thumb turn two sides | Deadlatch with thumb turn one side, keylock one side | Key and single bolt lock | Key and double bolt lock | Single Cremone Bolt with Key Lock | Double Cremone Bolt with Lock | Locking or non locking | Keyed alike, custom keyed, construction core | Contact manufacturer for more details |

### Job Information

- **Job Name:**
- **Job Location:**
- **Supplier:**

---

See Woodfold Accordion Door brochure for additional details.

### TABLE

<table>
<thead>
<tr>
<th>Qty.</th>
<th>Single/Pair</th>
<th>Single End/Double End</th>
<th>Left or Right Stack</th>
<th>Width X Height</th>
<th>Finish/Color</th>
<th>Comments</th>
</tr>
</thead>
</table>

---

**These specifications are subject to change without notice.**

Woodfold Manufacturing, Inc.
P.O. Box 346 Forest Grove, OR. 97116
http://www.woodfold.com

**Phone:** 503–357–7181
**Fax:** 503–357–7185
740 SD 6/03